



7623 Baldwin Place  
 Whittier, CA 90602  
 Phone/Fax: 562.693.0112  
 Email: info@almanufacturing.com  
 Web: www.almanufacturing.com

## GRATES FOR GAS LOG FIREPLACES

Made from 1/2" square bar (measured at the diamond). These steel grates do not have center legs.



| Part# | Size                    | Teeth | Weight (Lbs) |
|-------|-------------------------|-------|--------------|
| ALG18 | A=18.5", B=17", C=15"   | 4-bar | 8.00         |
| ALG24 | A=23.5", B=21.5", C=15" | 5-bar | 9.75         |
| ALG30 | A=28", B=25.5", C=15"   | 6-bar | 11.50        |
| ALG36 | A=32", B=29.5", C=15"   | 7-bar | 13.25        |

**Custom Fireplace Grates, Log Lighters, Fire Rings and Fire Stars are available.**

These prices are for pick up at the factory – FOB (origin).

*Prices are subject to change without notice.*



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## GRATES, FREE-STANDING & ZERO CLEARANCE FIREPLACES

Made from 5/8" square bar (measured at the diamond). These steel grates are 12" deep and they all have center legs except for the 11" model.



| Part# | Size                     | Teeth | Weight (Lbs) |
|-------|--------------------------|-------|--------------|
| ALZ11 | A=13.75", B=12.5", C=12" | 4-bar | 10.00        |
| ALZ15 | A=17", B=16", C=12"      | 5-bar | 13.00        |
| ALZ19 | A=20.5", B=19", C=12"    | 6-bar | 15.25        |
| ALZ23 | A=23.75", B=22.5", C=12" | 7-bar | 17.75        |
| ALZ27 | A=27.5", B=25.5", C=12"  | 8-bar | 20.00        |

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## GRATES FOR MANSONRY FIREPLACES

Made from 5/8" square bar or 3/4" square bar (measured at the diamond). These steel grates are 16" deep and all have center legs except for the 18" (ALHD18) model.



| Part#   | Size                      | Teeth  | Weight (Lbs) | Square Bar Size |
|---------|---------------------------|--------|--------------|-----------------|
| ALHD18  | A=19", B=17.5", C=16"     | 4-bar  | 13.00        | 5/8"            |
| ALHD24  | A=25.25", B=22.75", C=16" | 6-bar  | 20.00        | 5/8"            |
| ALHD27  | A=28.5", B=26.75", C=16"  | 7-bar  | 22.00        | 5/8"            |
| ALHD32  | A=33.25", B=31.5", C=16"  | 8-bar  | 25.00        | 5/8"            |
| ALHD36  | A=38", B=35", C=16"       | 9-bar  | 28.00        | 5/8"            |
| ALHD40  | A=42", B=39.5", C=16"     | 10-bar | 32.00        | 5/8"            |
| ALHD45  | A=48", B=45.5", C=16"     | 11-bar | 34.00        | 5/8"            |
| ALHD48  | A=50", B=48", C=16"       | 12-bar | 38.00        | 5/8"            |
| ALHD54  | A=55", B=52", C=16"       | 13-bar | 40.00        | 5/8"            |
| ALHD57  | A=56", B=54", C=16"       | 14-bar | 44.00        | 5/8"            |
| ALHDX18 | A=19", B=17.5", C=16"     | 4-bar  | 19.10        | 3/4"            |
| ALHDX24 | A=25.25", B=22.75", C=16" | 6-bar  | 29.25        | 3/4"            |
| ALHDX27 | A=28.5", B=26.75", C=16"  | 7-bar  | 31.80        | 3/4"            |

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## GRATES FOR EXTREMELY TAPERED FIREPLACES

Made from 5/8" square bar (measured at the diamond). These steel grates are 14" deep and they all have center leg.



| Part# | Size                    | Teeth | Weight (Lbs) |
|-------|-------------------------|-------|--------------|
| ALT22 | A=22.5", B=16.5", C=14" | 6-bar | 16.00        |
| ALT27 | A=27.5", B=22.5", C=14" | 8-bar | 20.50        |

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## MULTI-BAR GRATES

Made from 5/8" square bar or 3/4" square bar (measured at the diamond). These multi-bar steel grates are 16" deep, all have center legs and include extra teeth for less wood waste.



| Part#  | Size                     | Teeth | Weight (Lbs) | Square Bar Size |
|--------|--------------------------|-------|--------------|-----------------|
| ALM18  | A=19", B=17.5", C=16"    | 6-bar | 18.00        | 5/8"            |
| ALM24  | A=25", B=22.75", C=16"   | 8-bar | 22.75        | 5/8"            |
| ALM27  | A=28.5", B=26.75", C=16" | 9-bar | 25.75        | 5/8"            |
| ALMX18 | A=19", B=17.5, C=16"     | 6-bar | 26.00        | 3/4"            |
| ALMX24 | A=25", B=22.75, C=16"    | 8-bar | 33.50        | 3/4"            |
| ALMX27 | A=28.5", B=26.75", C=16" | 9-bar | 37.50        | 3/4"            |

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## EXTREME MULTI-BAR GRATES

Made from 5/8" square bar (measured at the diamond). These multi-bar steel grates are 16" deep, all have center legs and include MANY extra teeth for less wood waste.



| Part# | Size                      | Teeth  | Weight (Lbs) |
|-------|---------------------------|--------|--------------|
| JES18 | A=19", B=17.5", C=16"     | 7-bar  | 19.50        |
| JES24 | A=25.25", B=22.75", C=16" | 11-bar | 28.50        |
| JES27 | A=28.5", B=26.75", C=16"  | 13-bar | 33.00        |
| JES32 | A=33.25", B=31.5", C=16"  | 15-bar | 38.00        |
| JES36 | A=38", B=35", C=16"       | 17-bar | 43.00        |
| JES48 | A=50", B=48", C=16"       | 23-bar | 58.00        |

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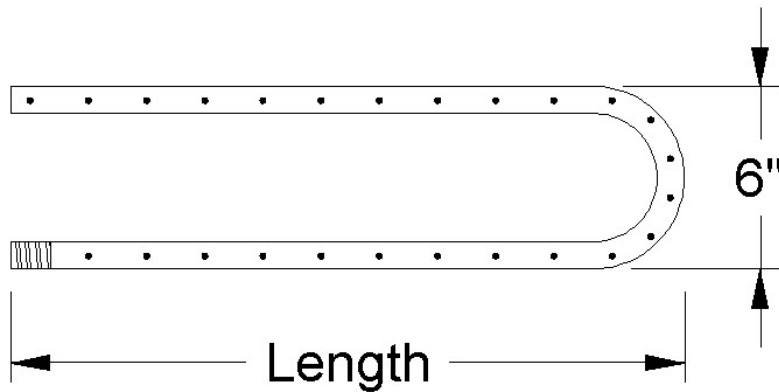


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## MILD STEEL U-SHAPED BURNER

Log Lighter U-shaped Burners are made from ½” mild steel pipe and have a ½” male NPT connection. Two rows of holes are drilled and offset by 90° in order to create a larger flame bed than what single drilled holes would produce.

Natural gas applications only.



| Part#  | Size       | Options                |
|--------|------------|------------------------|
| AL12UB | 12" Length | Mild Steel, Super Duty |
| AL18UB | 18" Length | Mild Steel, Super Duty |
| AL24UB | 24" Length | Mild Steel, Super Duty |
| AL30UB | 30" Length | Mild Steel, Super Duty |
| AL36UB | 36" Length | Mild Steel, Super Duty |

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## MILD STEEL LOG LIGHTER BURNER (V-HOLE)

Log Lighter Burners are made from ½” mild steel pipe and have a ½” male NPT connection. Two rows of holes are drilled and offset by 90° in order to create a larger flame bed than what single drilled holes would produce.

Natural gas applications only.



| Part#  | Size       | Options                |
|--------|------------|------------------------|
| FL12LL | 12” Length | Mild Steel, Super Duty |
| FL18LL | 18” Length | Mild Steel, Super Duty |
| FL24LL | 24” Length | Mild Steel, Super Duty |
| FL30LL | 30” Length | Mild Steel, Super Duty |
| FL36LL | 36” Length | Mild Steel, Super Duty |

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## MILD STEEL LOG LIGHTER BURNERS

Log Lighter Burners are made from ½” mild steel pipe and have a ½” male NPT connection.

Natural gas applications only.



| Part#  | Size       | Options                |
|--------|------------|------------------------|
| AL10LL | 10” Length | Mild Steel, Super Duty |
| AL12LL | 12” Length | Mild Steel, Super Duty |
| AL18LL | 18” Length | Mild Steel, Super Duty |
| AL24LL | 24” Length | Mild Steel, Super Duty |
| AL30LL | 30” Length | Mild Steel, Super Duty |
| AL36LL | 36” Length | Mild Steel, Super Duty |

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## STAINLESS STEEL LOG LIGHTER BURNER (V-HOLE)

Log Lighter Burners are made from ½” stainless steel pipe and have a ½” male NPT connection. Two rows of holes are drilled and offset by 90° in order to create a larger flame bed than what single drilled holes would produce.

Natural gas applications only.



| Part#    | Size       | Options                     |
|----------|------------|-----------------------------|
| FL12LLSS | 12” Length | Stainless Steel, Super Duty |
| FL18LLSS | 18” Length | Stainless Steel, Super Duty |
| FL24LLSS | 24” Length | Stainless Steel, Super Duty |
| FL30LLSS | 30” Length | Stainless Steel, Super Duty |
| FL36LLSS | 36” Length | Stainless Steel, Super Duty |

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## STAINLESS STEEL LOG LIGHTER BURNERS

Log Lighter Burners are made from ½” stainless steel pipe and have a ½” male NPT connection.

Natural gas applications only.



| Part#  | Size       | Options                     |
|--------|------------|-----------------------------|
| AL10SS | 10” Length | Stainless Steel, Super Duty |
| AL12SS | 12” Length | Stainless Steel, Super Duty |
| AL18SS | 18” Length | Stainless Steel, Super Duty |
| AL24SS | 24” Length | Stainless Steel, Super Duty |
| AL30SS | 30” Length | Stainless Steel, Super Duty |
| AL36SS | 36” Length | Stainless Steel, Super Duty |

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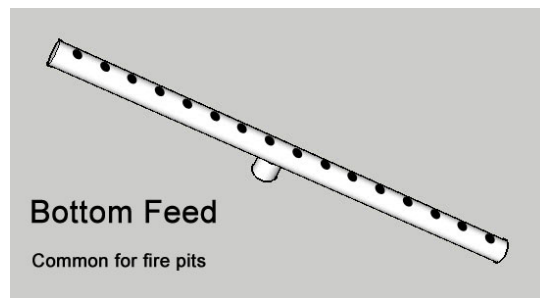
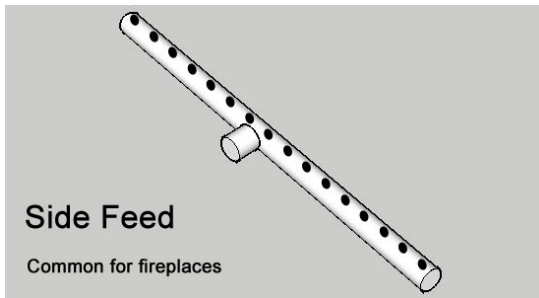
## LINEAR BURNERS

**HC** (High Capacity 3/4")  
**SD** (Super Duty)

**MS** (Mild Steel)  
**SF** (Side Feed)

**SS** (Stainless Steel)  
**BF** (Bottom Feed)

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part# (add -SF or -BF) | Size | Options                                    |
|------------------------|------|--|
| AL12LIN-MS-SD          | 12"  | Mild Steel, Super Duty                     |
| AL12LIN-SS-SD          | 12"  | Stainless Steel, Super Duty                |
| AL18LIN-MS-SD          | 18"  | Mild Steel, Super Duty                     |
| AL18LIN-SS-SD          | 18"  | Stainless Steel, Super Duty                |
| AL24LIN-MS-SD          | 24"  | Mild Steel, Super Duty                     |
| AL24LIN-SS-SD          | 24"  | Stainless Steel, Super Duty                |
| AL30LIN-MS-SD          | 30"  | Mild Steel, Super Duty                     |
| AL30LIN-SS-SD          | 30"  | Stainless Steel, Super Duty                |
| AL36LIN-MS-SD          | 36"  | Mild Steel, Super Duty                     |
| AL36LIN-SS-SD          | 36"  | Stainless Steel, Super Duty                |
| AL44LIN-MS-SD          | 44"  | Mild Steel, Super Duty                     |
| AL44LIN-SS-SD          | 44"  | Stainless Steel, Super Duty                |
| AL50LIN-MS-SD          | 50"  | Mild Steel, Super Duty                     |
| AL50LIN-SS-SD          | 50"  | Stainless Steel, Super Duty                |
| AL56LIN-HC-MS-SD       | 56"  | High Capacity, Mild Steel, Super Duty      |
| AL56LIN-HC-SS-SD       | 56"  | High Capacity, Stainless Steel, Super Duty |
| AL62LIN-HC-MS-SD       | 62"  | High Capacity, Mild Steel, Super Duty      |
| AL62LIN-HC-SS-SD       | 62"  | High Capacity, Stainless Steel, Super Duty |
| AL68LIN-HC-MS-SD       | 68"  | High Capacity, Mild Steel, Super Duty      |
| AL68LIN-HC-SS-SD       | 68"  | High Capacity, Stainless Steel, Super Duty |

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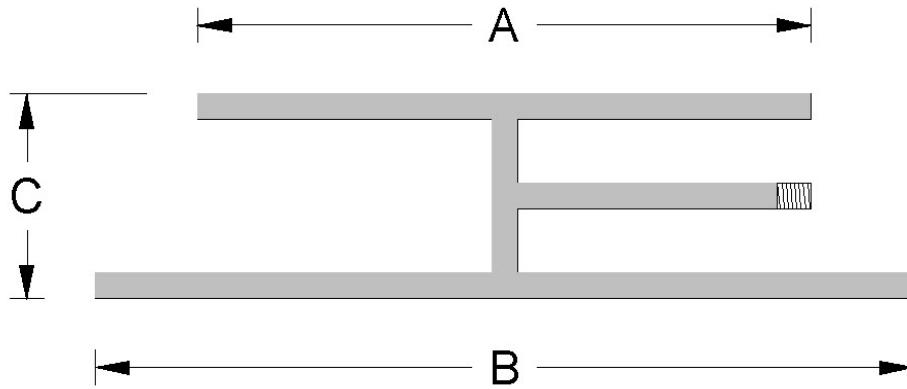


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## H-SHAPED BURNERS

|  |                        |                             |
|--|------------------------|-----------------------------|
| <b>HC</b> (High Capacity 3/4")<br><b>SD</b> (Super Duty) | <b>MS</b> (Mild Steel) | <b>SS</b> (Stainless Steel) |
|--|------------------------|-----------------------------|

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part#             | Size               | Options                     |
|-------------------|--------------------|-----------------------------|
| AL12-18HBRN-MS-SD | A=12", B=18", C=6" | Mild Steel, Super Duty      |
| AL12-18HBRN-SS-SD | A=12", B=18", C=6" | Stainless Steel, Super Duty |
| AL18-24HBRN-MS-SD | A=18", B=24", C=6" | Mild Steel, Super Duty      |
| AL18-24HBRN-SS-SD | A=18", B=24", C=6" | Stainless Steel, Super Duty |
| AL24-30HBRN-MS-SD | A=24", B=30", C=6" | Mild Steel, Super Duty      |
| AL24-30HBRN-SS-SD | A=24", B=30", C=6" | Stainless Steel, Super Duty |
| AL30-36HBRN-MS-SD | A=30", B=36", C=6" | Mild Steel, Super Duty      |
| AL30-36HBRN-SS-SD | A=30", B=36", C=6" | Stainless Steel, Super Duty |

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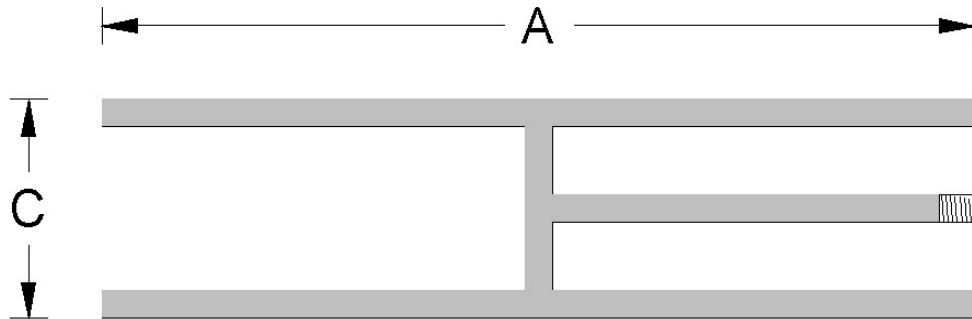
## H-SHAPED BURNERS

**HC** (High Capacity 3/4")  
**SD** (Super Duty)

**MS** (Mild Steel)

**SS** (Stainless Steel)

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part#          | Size        | Options                     |
|----------------|-------------|-----------------------------|
| AL12HBRN-MS-SD | A=12", C=6" | Mild Steel, Super Duty      |
| AL12HBRN-SS-SD | A=12", C=6" | Stainless Steel, Super Duty |
| AL18HBRN-MS-SD | A=18", C=6" | Mild Steel, Super Duty      |
| AL18HBRN-SS-SD | A=18", C=6" | Stainless Steel, Super Duty |
| AL24HBRN-MS-SD | A=24", C=6" | Mild Steel, Super Duty      |
| AL24HBRN-SS-SD | A=24", C=6" | Stainless Steel, Super Duty |
| AL30HBRN-MS-SD | A=30", C=6" | Mild Steel, Super Duty      |
| AL30HBRN-SS-SD | A=30", C=6" | Stainless Steel, Super Duty |

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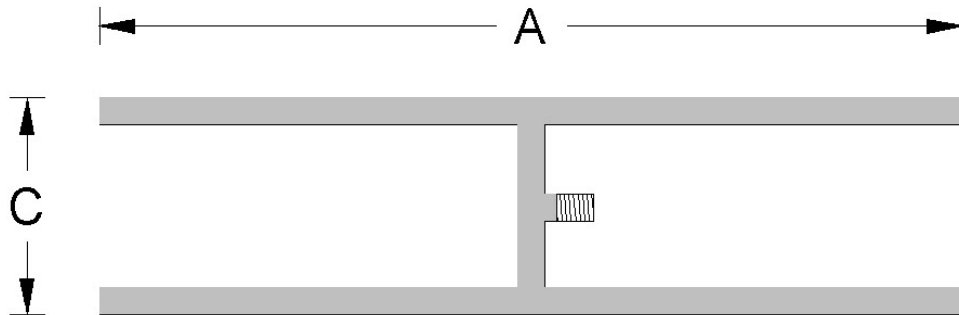


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## H-SHAPED BURNERS

|  |                        |                             |
|--|------------------------|-----------------------------|
| <b>HC</b> (High Capacity 3/4")<br><b>SD</b> (Super Duty) | <b>MS</b> (Mild Steel) | <b>SS</b> (Stainless Steel) |
|--|------------------------|-----------------------------|

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part#             | Size        | Options                                    |
|-------------------|-------------|--|
| AL36HBRN-MS-SD    | A=36", C=6" | Mild Steel, Super Duty                     |
| AL36HBRN-SS-SD    | A=36", C=6" | Stainless Steel, Super Duty                |
| AL44HBRN-MS-SD    | A=44", C=6" | Mild Steel, Super Duty                     |
| AL44HBRN-SS-SD    | A=44", C=6" | Stainless Steel, Super Duty                |
| AL50HBRN-MS-SD    | A=50", C=6" | Mild Steel, Super Duty                     |
| AL50HBRN-SS-SD    | A=50", C=6" | Stainless Steel, Super Duty                |
| AL56HBRN-MS-SD    | A=56", C=6" | Mild Steel, Super Duty                     |
| AL56HBRN-SS-SD    | A=56", C=6" | Stainless Steel, Super Duty                |
| AL62HBRN-HC-MS-SD | A=62", C=6" | High Capacity, Mild Steel, Super Duty      |
| AL62HBRN-HC-SS-SD | A=62", C=6" | High Capacity, Stainless Steel, Super Duty |
| AL68HBRN-HC-MS-SD | A=68", C=6" | High Capacity, Mild Steel, Super Duty      |
| AL68HBRN-HC-SS-SD | A=68", C=6" | High Capacity, Stainless Steel, Super Duty |

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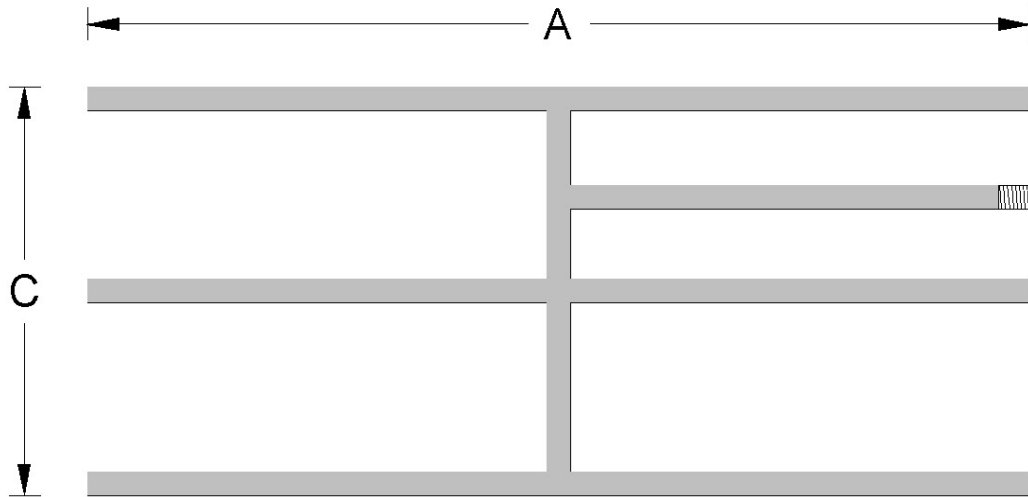


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## TRIPLE H-SHAPED BURNERS

|  |                        |                             |
|--|------------------------|-----------------------------|
| <b>HC</b> (High Capacity 3/4")<br><b>SD</b> (Super Duty) | <b>MS</b> (Mild Steel) | <b>SS</b> (Stainless Steel) |
|--|------------------------|-----------------------------|

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part#           | Size         | Options                     |
|-----------------|--------------|-----------------------------|
| AL12H2BRN-MS-SD | A=12", C=11" | Mild Steel, Super Duty      |
| AL12H2BRN-SS-SD | A=12", C=11" | Stainless Steel, Super Duty |
| AL18H2BRN-MS-SD | A=18", C=11" | Mild Steel, Super Duty      |
| AL18H2BRN-SS-SD | A=18", C=11" | Stainless Steel, Super Duty |
| AL24H2BRN-MS-SD | A=24", C=11" | Mild Steel, Super Duty      |
| AL24H2BRN-SS-SD | A=24", C=11" | Stainless Steel, Super Duty |
| AL30H2BRN-MS-SD | A=30", C=11" | Mild Steel, Super Duty      |
| AL30H2BRN-SS-SD | A=30", C=11" | Stainless Steel, Super Duty |

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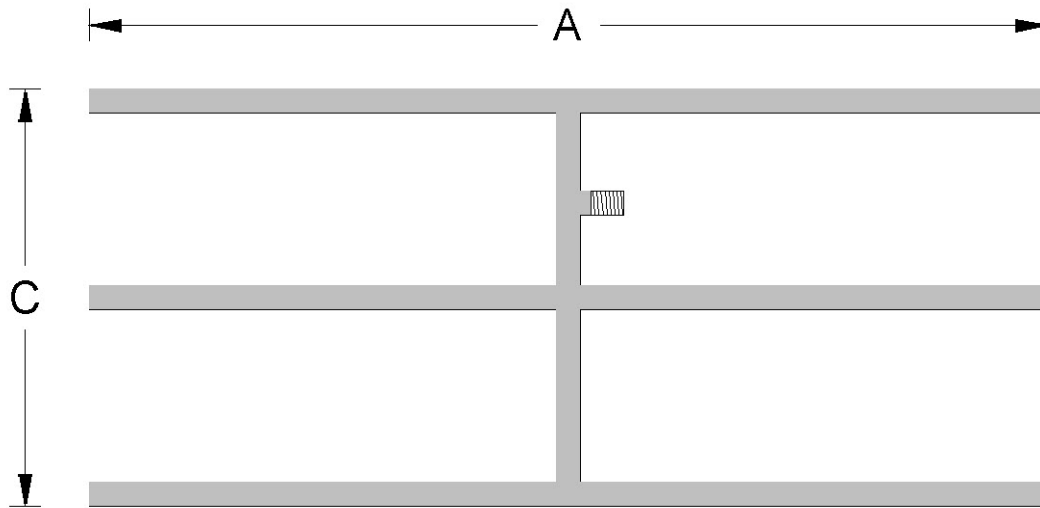


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## TRIPLE H-SHAPED BURNERS

|  |                        |                             |
|--|------------------------|-----------------------------|
| <b>HC</b> (High Capacity 3/4")<br><b>SD</b> (Super Duty) | <b>MS</b> (Mild Steel) | <b>SS</b> (Stainless Steel) |
|--|------------------------|-----------------------------|

Burners have a 1/2" male NPT connection (HC burners have a 3/4" male NPT connection)



| Part#              | Size         | Options                                    |
|--------------------|--------------|--|
| AL36H2BRN-HC-MS-SD | A=36", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL36H2BRN-HC-SS-SD | A=36", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL40H2BRN-HC-MS-SD | A=40", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL40H2BRN-HC-SS-SD | A=40", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL44H2BRN-HC-MS-SD | A=44", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL44H2BRN-HC-SS-SD | A=44", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL50H2BRN-HC-MS-SD | A=50", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL50H2BRN-HC-SS-SD | A=50", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL56H2BRN-HC-MS-SD | A=56", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL56H2BRN-HC-SS-SD | A=56", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL62H2BRN-HC-MS-SD | A=62", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL62H2BRN-HC-SS-SD | A=62", C=11" | High Capacity, Stainless Steel, Super Duty |
| AL68H2BRN-HC-MS-SD | A=68", C=11" | High Capacity, Mild Steel, Super Duty      |
| AL68H2BRN-HC-SS-SD | A=68", C=11" | High Capacity, Stainless Steel, Super Duty |

**Custom Fireplace Grates, Log Lighters, Fire Rings and Fire Stars are available.**

These prices are for pick up at the factory – FOB (origin).

*Prices are subject to change without notice.*

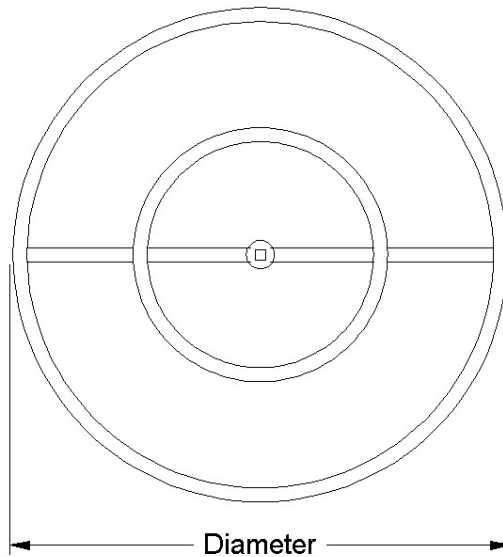


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## FIRE RING BURNERS

### SS (Stainless Steel)

Fire Rings are ½" mild steel or stainless steel pipe and have a ½" female NPT connection with a plug. Natural gas applications only.



| Part#    | Size         | Options                     | # of Rings |
|----------|--------------|-----------------------------|------------|
| AL12FR   | 12" Diameter | Mild Steel, Super Duty      | 1          |
| AL12FRSS | 12" Diameter | Stainless Steel, Super Duty | 1          |
| AL18FR   | 18" Diameter | Mild Steel, Super Duty      | 1          |
| AL18FRSS | 18" Diameter | Stainless Steel, Super Duty | 1          |
| AL22FR   | 22" Diameter | Mild Steel, Super Duty      | 2          |
| AL22FRSS | 22" Diameter | Stainless Steel, Super Duty | 2          |
| AL24FR   | 24" Diameter | Mild Steel, Super Duty      | 2          |
| AL24FRSS | 24" Diameter | Stainless Steel, Super Duty | 2          |
| AL30FR   | 30" Diameter | Mild Steel, Super Duty      | 2          |
| AL30FRSS | 30" Diameter | Stainless Steel, Super Duty | 2          |
| AL36FR   | 36" Diameter | Mild Steel, Super Duty      | 2          |
| AL36FRSS | 36" Diameter | Stainless Steel, Super Duty | 2          |

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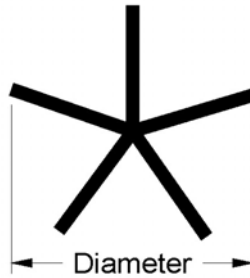


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## FIRE STAR BURNERS

**SS** (Stainless Steel)

Burners have a 1/2" female NPT connection. Natural gas applications only.



| Part#       | Size         | Options                     | # of Points |
|-------------|--------------|-----------------------------|-------------|
| AL12STAR    | 12" Diameter | Mild Steel, Super Duty      | 5           |
| AL12STARSS  | 12" Diameter | Stainless Steel, Super Duty | 5           |
| AL18STAR    | 18" Diameter | Mild Steel, Super Duty      | 5           |
| AL18STARSS  | 18" Diameter | Stainless Steel, Super Duty | 5           |
| AL22STAR    | 22" Diameter | Mild Steel, Super Duty      | 5           |
| AL22STARSS  | 22" Diameter | Stainless Steel, Super Duty | 5           |
| AL24STAR    | 24" Diameter | Mild Steel, Super Duty      | 5           |
| AL24STARSS  | 24" Diameter | Stainless Steel, Super Duty | 5           |
| AL30STAR    | 30" Diameter | Mild Steel, Super Duty      | 5           |
| AL30STARSS  | 30" Diameter | Stainless Steel, Super Duty | 5           |
| AL36STAR    | 36" Diameter | Mild Steel, Super Duty      | 5           |
| AL36STARSS  | 36" Diameter | Stainless Steel, Super Duty | 5           |
| AL12STAR6   | 12" Diameter | Mild Steel, Super Duty      | 6           |
| AL12STAR6SS | 12" Diameter | Stainless Steel, Super Duty | 6           |
| AL18STAR6   | 18" Diameter | Mild Steel, Super Duty      | 6           |
| AL18STAR6SS | 18" Diameter | Stainless Steel, Super Duty | 6           |
| AL22STAR6   | 22" Diameter | Mild Steel, Super Duty      | 6           |
| AL22STAR6SS | 22" Diameter | Stainless Steel, Super Duty | 6           |
| AL24STAR6   | 24" Diameter | Mild Steel, Super Duty      | 6           |
| AL24STAR6SS | 24" Diameter | Stainless Steel, Super Duty | 6           |
| AL30STAR6   | 30" Diameter | Mild Steel, Super Duty      | 6           |
| AL30STAR6SS | 30" Diameter | Stainless Steel, Super Duty | 6           |
| AL36STAR6   | 36" Diameter | Mild Steel, Super Duty      | 6           |
| AL36STAR6SS | 36" Diameter | Stainless Steel, Super Duty | 6           |

**Custom Fireplace Grates, Log Lighters, Fire Rings and Fire Stars are available.**

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